Fabrication of Porous Nanoflake ZnO

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Abstract: - ZnO porous structure consists of flake-shape particles was synthesized through pyrolitic reaction of hydrozincite as chemical bath deposition (CBD) product. Flake-like particle perpendicularly lied on substrate was obtained after 24 hours deposition. After calcinations, cavities on particle surface were observed as additional pores. Sample crystallinity and morphology before and after calcinations were characterized by XRD, FTIR and SEM. Porosity profile was evaluated to its particle structure using N₂ adsorption-desorption. Surface area was calculated using BET and it was 15 m²/gram.

Key-Words: - hydrozincite, ZnO, chemical bath deposition, porous, nanoflake

1 Introduction
Nan-scale porous ZnO with high surface area have been studied to enhance physicochemical and electrochemical properties of certain applications such as gas sensor [1], photocatalyst [2] and dye-sensitized solar cell photoelectrode [3].

Manipulation of ZnO nanostructure to be various structures such as prismatic [4], needle-like [5], tetrapods [6,7], nanorods [8,9], nanobelts [10], nanotubes [11], nanocomb [12,13] by various physical and chemical techniques attracts researchers to study their still-unknown properties. Among these various fabrication techniques, wet chemical route such as sol-gel, solvothermal, self-assembly, self-organization and chemical bath deposition, promises to be simpler, less-energy demand, less expensive which is more profitable for large-scale production.

Direct deposition methods based on heterogeneous nucleation and subsequent crystal growth on substrate is the key of chemical bath deposition. Chemical bath deposition is used to deposit dense films of metal chalcogenides or metal oxides by single immersion of substrates in aqueous metal solutions [14]. Instead of fabricating dense ZnO films, we are tempted to fabricate porous ZnO films. The particle deposition of this method is based on heterogeneous nucleation on substrates in supersaturated solution relatively at low degree of supersaturation. Control of solid kinetic formation in supersaturated solutions is obtained by adjusting the concentration, temperature, pH and selecting proper and adequate quantities of additives [15,16].

This research is to focus on the microstructure and morphology properties of nanoflake ZnO thin films were prepared by chemical bath deposition (CBD) technique to be applied for Dye-Sensitized Solar Cell.

2 Experimental Details
CBD solutions was synthesized by dissolving zinc nitrate hexahydrate (Analytical Reagent grade from Bendosen) and urea (purum ≥ 99% From Fluka) in
DI water. This experiment used 0.05 M and 1.0 M of initial concentration of zinc nitrate and urea respectively. While stirring at room temperature, nitric acid was added to adjust the pH solution to 4, formed clear solutions. Clean FTO substrates were put into the container as illustrated in Fig. 1. Nucleation was conducted by solutions heating in preheated oven at 70 °C for certain immersion time. As deposited films was washed by DI water several times and dried at 50 °C for an hour in oven. Precipitated in bulk solutions was collected, washed several times with DI water and dried in oven at 50 °C for several days. The samples were calcined in air ambience at 300 °C for 30 minutes with 20 °C/minute heat rate.

Crystallinity of precipitated powder and film were characterized by Siemens D-5000 X-ray Diffractometer. IR spectra of each sample were obtained by Perkin Elmer Spectrum BX in spectral range between 4000 and 400 cm⁻¹. Sample morphology was observed by Phillips XL30 Scanning Electron Microscope. Surface area measurement using BET calculation was measured by Micromeritic ASAP 2010.

3 Results and Discussion

Fig. 1 shows the diffraction pattern of deposited film on FTO, compared to reference of hydrozincite, PDF No 01-72-1100. It can be seen the deposited film has nearly similar peak intensity for peak corresponding to (200), (020), (220) and (021) plane. These dominant planes are believed as crystal growth orientation as films was being deposited on FTO substrate through heated bath solutions. The planes of (200), (020) and (220) indicate atoms are arranged in c-axis while (021) plane indicates atomic arrangement in a-axis. From this, we believed that our experimental condition will allow crystal growth in c-axis which is perpendicular with substrate. Low intensities of diffraction peaks give information that deposited sample has little crystal structure.

Fig. 1 Diffraction pattern of deposited film on FTO and reference pattern of hydrozincite.

Crystal structure analysis of calcined sample at 300 °C shows transformation from hydrozincite (Zn₅(CO₃)₂(OH)₆) to zinc oxide (ZnO) structure. Referred to PDF No 00-36-1451, there are two dominant peaks represent (100) and (101) plane. By using Scherer equation, crystalline size of calcined sample is measured from (100) and (101) plane and results that the sample has 14.1 nm and 12.6 nm crystalline size, respectively.

Fig. 2 Diffraction pattern of calcined sample and reference pattern of zinc oxide.

IR spectra of deposited film and calcined film are illustrated in Fig. 3. Band centered at 3367 cm⁻¹ in deposited film IR spectra is the characteristic of OH stretching vibration of adsorbed water [17,18]. The carbonate bonding is attributed to absorption peak at 1503 and 1385 cm⁻¹ for ν₃ asymmetric stretchig mode of carbonate, and the bands centered at 1046 and 833 cm⁻¹ are attributed to ν₁ stretching and ν₂ bending mode of carbonate respectively, whereas the bands at 735 and 707 cm⁻¹ attributed to ν₄ bending mode of carbonate [19,20]. These bands are assigned to hydrozincite carbonate bonding of hydrozincite [17-21]. It is also observed a band centered at 2364 cm⁻¹ attributed to adsorbed CO₂ in sample.
After calcinations at 300 °C, the bands centered at 566 and 418 cm\(^{-1}\) in the IR spectra confirmed the presence of ZnO. It is also noted IR spectra showing characteristic band of ZnO in fingerprint region can be used for confirmation of the shape of ZnO particles [22]. Spherical particle of ZnO has absorption peak at 485 cm\(^{-1}\) which well splits into two bands when the shape is changed. Prismatic microstructure will give bands at 512 and 406 cm\(^{-1}\). In this work, the obtained band at 566 and 418 cm\(^{-1}\) are believed as confirmation of flake-like particle of ZnO.

As-deposited films surface morphology observation shows that the films consist of nanosheets structure perpendicular to surface substrate. The nanosheets are separated by a micrometer scale of space as Fig 4 illustrated. Observation of surface morphology calcined films illustrated by SEM images shows there is no structural deformation occurred after calcination at 300 °C for 30 minutes. The morphology is kept without any significant structural deformation. Low magnification images shows the flake structure with micrometer-scale spacing is kept after calcinations. Observation at higher magnification, at 35000 magnifications shows a rougher surface of nanosheet structure than as-deposited films. The observed cavities in particles are believed as effect of hydrozincite decomposition to transform into zinc oxide which formed nanopores.

Fig. 3 IR spectra of (a) deposited film and (b) calcined film at 300 °C.

![Fig. 3 IR spectra of (a) deposited film and (b) calcined film at 300 °C.](image)

Fig. 4 SEM images of (a,b) as-deposited films and (c,d) calcined films after calcination at 300°C for 30 minutes.

![Fig. 4 SEM images of (a,b) as-deposited films and (c,d) calcined films after calcination at 300°C for 30 minutes.](image)
Samples porosity profile is determined by N\textsubscript{2} isotherm adsorption. The graph shows a Type II isotherm graph with slight rise in low partial pressure with small Type H3 adsorption hysteresis. The isotherm adsorption graph relates sample microstructure which dominantly contains macropores represented by micrometer cavities between nanosheet particles. Despite, there is also predicted a mesopores structure in sample due to hysteresis existence at high partial pressure. The Type H3 adsorption hysteresis at high partial pressure was predicted as effect of plate-like particle aggregation lead to slit-shaped pores on nanosheet particle surface [23]. Surface area calculation by BET gives a low value of 15.1866 m\textsuperscript{2}/g.

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**References:**


**4 Conclusion**

The particle growth in CBD technique had been observed through its morphology and crystalline structure. Heterogeneous nucleation was considered at the beginning CBD process followed by particle growth based on (200), (020), (220) and (021) crystalline plane formed random nanoflake secondary particle. Calcination at 300°C successfully converted Zn\textsubscript{5}(CO\textsubscript{3})\textsubscript{2}(OH)\textsubscript{6} to ZnO structure without any deterioration of flake structure. Macropores structure was formed by cavities among the nanoflakes lied random on substrate and give surface area of 15.1866 m\textsuperscript{2}/gram.


