

## **Editors:**

Prof. Qing Li, China Jiliang University, China

Prof. Anping Xu, Hebei University of Technology, China

# Advanced Robotics, Control and Advanced Manufacturing Systems

Hosted and Sponsored by:

- \* China Jiliang University
- \* Zhejiang University of Technology
- \* Hebei University of Technology







Proceedings of the 10th WSEAS International Conference on Robotics, Control and Manufacturing Technology (ROCOM 10

Hangzhou, China, April 11-13, 2010

Electrical and Computer Engineering Series

A Series of Reference Books and Textbooks

SEAS

ISBN: 978-960-474-175-5 ISSN: 1790-5117 Published by WSEAS Press
www.wseas.org



# ADVANCED ROBOTICS, CONTROL and ADVANCED MANUFACTURING SYSTEMS

Proceedings of the 10th WSEAS International Conference on ROBOTICS, CONTROL and MANUFACTURING TECHNOLOGY (ROCOM '10)

Hangzhou, China, April 11-13, 2010

Hosted and Sponsored by: China Jiliang University Zhejiang University of Technology Hebei University of Technology

ISSN: 1790-5117

ISBN: 978-960-474-175-5

Electrical and Computer Engineering Series A Series of Reference Books and Textbooks

# ADVANCED ROBOTICS, CONTROL and ADVANCED MANUFACTURING SYSTEMS

Proceedings of the 10th WSEAS International Conference on ROBOTICS, CONTROL and MANUFACTURING TECHNOLOGY (ROCOM '10)

Hangzhou, China, April 11-13, 2010

Hosted and Sponsored by: China Jiliang University Zhejiang University of Technology Hebei University of Technology

Electrical and Computer Engineering Series A Series of Reference Books and Textbooks

Published by WSEAS Press www.wseas.org

Copyright © 2010, by WSEAS Press

All the copyright of the present book belongs to the World Scientific and Engineering Academy and Society Press. All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without the prior written permission of the Editor of World Scientific and Engineering Academy and Society Press.

All papers of the present volume were peer reviewed by two independent reviewers. Acceptance was granted when both reviewers' recommendations were positive.

See also: http://www.worldses.org/review/index.html

ISSN: 1790-5117

ISBN: 978-960-474-175-5



World Scientific and Engineering Academy and Society

# ADVANCED ROBOTICS, CONTROL and ADVANCED MANUFACTURING SYSTEMS

Proceedings of the 10th WSEAS International Conference on ROBOTICS, CONTROL and MANUFACTURING TECHNOLOGY (ROCOM '10)

Hangzhou, China, April 11-13, 2010

Hosted and Sponsored by: China Jiliang University Zhejiang University of Technology Hebei University of Technology

### **Editors:**

Prof. Qing Li, China Jiliang University, China

Prof. Anping Xu, Hebei University of Technology, China

### **International Program Committee Members:**

Gerardo Acosta, SPAIN
Ping An, CHINA
Yuejun An, CHINA
Kiyoshi Akama, JAPAN
Ali Al-dahoud, JORDAN
Yasar Amin, PAKISTAN
Mehrdad Ardebilipour, IRAN
Carlos Aviles-Cruz, MEXICO
Yun Bai AUSTRALIA

Shahid Ikramullah Butt, PAKISTAN

Ana Madureira, PORTUGAL Alexander Zemliak, MEXICO

Petr Ekel, BRAZIL

Moh'd belal Al-Zoubi, JORDAN Poorna Balakrishnan, INDIA Sorin Borza, ROMANIA Yue-shan Chang, TAIWAN

Alexander Grebennikov, MEXICO

Huay Chang, TAIWAN
Olga Martin, ROMANIA,
Chin-chen Chang, TAIWAN
Chip Hong Chang, SINGAPORE
Sheng-Gwo Chen, TAIWAN
Min-Xiou Chen, TAIWAN
George Antoniou, USA
Tanglong Chen, CHINA

Lotfi Zadeh, USA Whai-En Chen, TAIWAN Yuehui Chen, CHINA Toly Chen, TAIWAN Michael Wasfy, USA Ta-Cheng Chen, TAIWAN C. Manikopoulos, USA Chin-Mou Cheng, TAIWAN Yaoyu Cheng, CHINA

Chin-Mou Cheng, TAIWAN Myeonggil Choi, KOREA Yuk Ying Chung, AUSTRALIA Valeri Mladenov, BULGARIA, Ahmed Dalalah, JORDAN Andris Buikis, LATVIA Saeed Daneshmand, IRAN

Metin Demiralp, TURKEY Chie Dou, TAIWAN Guolin Duan, CHINA

Manuel Duarte-Mermoud ,CHILE Odysseas Efremides, GREECE Jose Carlos Quadrado, PORTUGAL

Toshio Eisaka, JAPAN

Odysseas Pyrovolakis, GREECE

Frank Ekpar, JAPAN

Eyas El-Qawasmeh, JORDAN

Alberto Escobar, MEXICO Kwo-Jean Farn, TAIWAN Alessandra Flammini, ITALY Athina Lazakidou, GREECE Jose-Job Flore-Godoy, MEXICO Joseph Fong, HONG KONG S.A.R.

Kostas Siasiakos, GREECE Donata Francescato, ITALY Tapio Frantti, FINLAND Georges Fried, FRANCE Rocco Furferi, ITALY

James Gao, UNITED KINGDOM

Zong Geem, USA Ahmad Ghanbari, IRAN Gilson Giraldi, BRAZIL Panos Pardalos, USA Wanwu Guo, AUSTRALIA Sungho Ha, KOREA Amauri Caballero, USA Aamir Hanif, PAKISTAN Irai Hassanzadeh, IRAN

Nualsawat Hiransakolwong, THAILAND

Rong-Lain Ho, TAIWAN Seyed Ebrahim Hosseini, IRAN

Wen Hou, CHINA

Shih-Wen Hsiao, TAIWAN Mingsheng Hu, CHINA Shyh-Fang Huang, TAIWAN

A. Manikas, UK

Chenn-Jung Huang, TAIWAN Yu-Jung Huang, TAIWAN Guo-shing Huang, TAIWAN Chenn-Jung Huang, TAIWAN Dil Hussain, DENMARK Philippe Dondon, FRANCE,

Muhammad Ibrahimy, MALAYSIA

Apostolos Ifantis, GREECE

Shiming Ji, CHINA Zhang Ju, CHINA Liu Jun, CHINA

Michael Katchabaw, CANADA Seong Baeg Kim, KOREA Jin-tae Kim, KOREA Young Jun Kim, KOREA Mallikarjun Kodabagi, INDIA

Vicenzo Niola, ITALY M. I. Garcia-Planas, SPAIN

Insoo Koo, KOREA

Young-doo Kwon, KOREA Vincent Lee, AUSTRALIA Hsien-da Lee, TAIWAN Weimin Li, CHINA Qin Li, CHINA Daoliang Li, CHINA Bo Li, CHINA

Vitaliy Kluev, JAPAN
Daoliang Li, CHINA
Xiaoyu Li, CHINA
Daoliang Li, CHINA
Aydina Akan, TURKEY
Congqing Li, CHINA

Jie Li, CHINA

Zhu Liehuang, CHINA S. S. Lin, TAIWAN Pei-huang Lin, TAIWAN Chu-Hsing Lin, TAIWAN

S.S.Dlay, UK

Chia-Chen Lin, TAIWAN Chih-Min Lin, TAIWAN Whei-Min Lin, TAIWAN Shengyou Lin, CHINA

YI Liu, UNITED KINGDOM Jiang Liu, UNITED STATES Shi-jer Lou, TAIWAN Shyue-Kung Lu, TAIWAN Mingfeng Lu, TAIWAN

Addouche Mahmoud, FRANCE Sunilkumar Manvi, INDIA Drakoulis Martakos, GREECE Aurelio Medina, MEXICO Ravinda Meegama, SRI LANKA Afif Mghawish, JORDAN Tetsushi Miki, JAPAN Zhong Ming, CHINA Wang Mingquan, CHINA Hu Mingsheng, CHINA

Bartolomeo Montrucchio, ITALY

K. Ioannou, GREECE Francesco Muzi, ITALY

Guoliang Mo, CHINA

Mariko Nakano-Miyatake, MEXICO

Sang-Won Nam, KOREA

Hamidullah Khan Niazi, CHINA Miguel Angel Gomez-Nieto, SPAIN

Yukio Ohsawa, JAPAN Hasnaoui Othman, TUNISIA Zeljko Panian, CROATIA PooGyeon Park, KOREA

Vidyasagar Potdar, AUSTRALIA Carlos G. Puntonet, SPAIN

Maria Rizzi, ITALY M. Bisiacco, ITALY

Chen Rong-chang, TAIWAN Poornachandra Sanjeeva, INDIA Mostafa Sedighizadeh, IRAN

J.N. Sheen, TAIWAN Sangmun Shin, KOREA Li Shuhong, CHINA Yu Shunkun, CHINA Andrzej Sluzek, SINGAPORE Hokeun Song, KOREA Paulo Sousa, PORTUGAL Sarawut Sujitjorn, THAILAND

Yi Sun, CHINA

Guangzhong Sun, CHINA Yoshihiro Tanada, JAPAN

Lixin Tao, USA

Nam Tran, AUSTRALIA Argyrios Varonides, USA Peter Trkman, SLOVENIA Lamberto Tronchin, ITALY Amritasu Sinha, INDIA Ming-Jer Tsai, TAIWAN Woei-Jiunn Tsaur, TAIWAN Kuo-Hung Tseng, TAIWAN Hiroshi Umeo, JAPAN Ronald Yager, USA Pragya Varshney, INDIA

Lusheng Wang, HONG KONG S.A.R.

Lei Wang, CHINA Zhongfei Wang, CHINA Hironori Washizaki, JAPAN

Wang Wen, CHINA

Kin Yeung Wong, MACAU S.A.R.

Jyh-Yang Wu, TAIWAN Hsiaokuang Wu, TAIWAN Yinshui Xia, CHINA Yi Xie, CHINA Xinli Xu, CHINA Yong Xu, CHINA Yinlong Xu, CHINA Xinli Xu, CHINA

Bin Xu, CHINA Hongwen Yan, CHINA Hung-Jen Yang, TAIWAN

Thomas Yang, USA

Hung-Jen Yang, TAIWAN Houjun Yang, CHINA Hsieh-Hua Yang, CHINA Wenrong Yang, CHINA Hung-Jen Yang, TAIWAN Sumanth Yenduri, USA Alimujiang Yiming, JAPAN

Jianfei Yin, CHINA Liuguo Yin, CHINA Ren Yong Feng, CHINA Tetsuya Yoshida, JAPAN Hsiang-fu Yu, TAIWAN S.Y.Chen, GERMANY Longjiang Yu, CHINA Kiyun Yu, KOREA

Costin Cepisca, ROMANIA

Enzhe Yu, KOREA

Chang Nian Zhang, CANADA Jianwei Zhang, GERMANY Wendong Zhang, CHINA Jianjun Zhang, CHINA Camelia Ioana Ucenic, ROMANIA Zhijin Zhao, CHINA Ina Taralova, FRANCE Zhige Zhou, CHINA Yuanguo Zhu, CHINA

### Preface

This year the 10th WSEAS International Conference on ROBOTICS, CONTROL and MANUFACTURING TECHNOLOGY (ROCOM '10) was held in Hangzhou, China, April 11-13, 2010. The conference remains faithful to its original idea of providing a platform to discuss kinematics, dynamics and control of robots, robotics materials, human-robot interfaces, motion and path planning, legged and whiled robots, cellular and biologically inspired robots, telerobotics, robot vision, man-machine systems, cybernetics, intelligent control, failure of systems, unmanned vehicles, artificial man, quintitative methods, transportation systems, power systems etc. with participants from all over the world, both from academia and from industry.

Its success is reflected in the papers received, with participants coming from several countries, allowing a real multinational multicultural exchange of experiences and ideas.

The accepted papers of this conference are published in this Book that will be indexed by ISI. Please, check it: www.worldses.org/indexes as well as in the CD-ROM Proceedings. They will be also available in the E-Library of the WSEAS. The best papers will be also promoted in many Journals for further evaluation.

A Conference such as this can only succeed as a team effort, so the Editors want to thank the International Scientific Committee and the Reviewers for their excellent work in reviewing the papers as well as their invaluable input and advice.

The Editors

## **Table of Contents**

Plenary Lecture 1: Micropattern Fabrication by Masked Excimer Laser Dragging  Hong Hocheng	13
Plenary Lecture 2: Frequency Domain Approach of Sliding Mode Control for Robust Stability  Chingyei Chung	14
Automatic Road Extraction Based on Neuro-Fuzzy Algorithm Asef Zare, Mostafa Okauti	15
A Novel Nonlinear Implicit Sliding Surface Controller Design for Inertia Wheel Pendulum Nadeem Qaiser, Saleh Bin Tariq, Naveed Haq, Tariq Aziz	21
Numerical Simulation of Copper Temperature Field in Gas Tungsten Arc Welding (GTAW)  Process  A. Moarrefzadeh, M. A. Sadeghi	26
Velocity Feedback Control of Piezo-Beams: Integral Equation and Finite Element Approaches C. Spier, I. S. Sadek, J. C. Bruch Jr, J. M. Sloss, S. Adali	32
An Automation Model for the Building Energy Management Systems - A Theoretical Study Shin-Yen Lin, Xian-Chang Guo, Wei-Yuan Chen, Zhe-Yan Zhang, Yen-Ming Lin	41
Tracking Control of 3-Wheels Omni-Directional Mobile Robot Using Fuzzy Azimuth Estimator Sangdae Kim, Changho Hyun, Youngwan Cho, Seungwoo Kim	47
Sangaae Kim, Changno fiyan, Toungwan Cho, Seungwoo Kim	
An Autonomous Navigation Algorithm for UGV and its 3D Graphical Simulation Youngwan Cho, Haemin Woo, Changho Hyun, Haijun Kim, Seungwoo Kim	52
Robust High-Gain Observer Based Output Feedback Control Chang-Ho Hyun, Youngwan Cho, Sungmoo Park, Seungwoo Kim	58
KisBot: New Spherical Robot with Arms Young-Min Kim, Sung-Su Ahn, Yun-Jung Lee	63
Realization of Embedded Diagnosis System for Air-Conditioners and Refrigerators  Yih-Her Yan, Chun-Hui Wu, Wei-Yu Lai	68
<b>Linkage of Power Consumption to Design Feature on Turning Process</b> Zahari Taha, Hani Kurniati, Hideki Aoyama, Raja Ariffîn Ghazilla, Julirose Gonzales, Novita Sakundarini	74
Statistical Modeling of Root Geometrical Dimensions of Gas Turbine Blade in Creep Feed Grinding Process  A. R. Fazeli Nahrekhalaji	79

ISSN: 1790-5117 11 ISBN: 978-960-474-175-5

Investigation of Effective Parameters on the Traverse of Root of the Gas Turbine Blade by Design of Experiments  A. R. Fazeli Nahrekhalaji	85
Robot Trajectory Planning by Points and Tangents V. Niola, C. Rossi, S. Savino, S. Strano	91
Experimental Study on Multi-Sensing Servo Control with Vibration Compensation for Ultra-Precision X/Y Stages T. H. Yan, C. Xu, Q. Li, X. D. Chen	97
Automatic Fault Diagnosis of Internal Combustion Engine Based on Spectrogram and Artificial Neural Network Sandeep Kumar Yadav, Prem Kumar Kalra	101
Computing Offsets of Freeform Curves Using Quadratic Trigonometric Splines  Jiulong Gu, Jae-Deuk Yun, Yoong-Ho Jung, Tae-Gyeong Kim, Jeong-Woon Lee, Bong-Jun Kim	108
Control System Design of a Hybrid Vacuum-Forming Machine System Yan Wang, Zhijian Wang, Nabil Gindy	113
A Flexible Solution to AX=XB for Robot Hand-Eye Calibration  Jianfei Mao, Xianping Huang, Li Jiang	118
Control of Automatic Drilling Operations with Micro-Robots Paul Ciprian Patic, Florin Popa, Mihaita Ardeleanu	123
A Computational Technique Used for the Designing-Checking-Optimization of a Wine Plant Functioning Ion Florin Popa, Ciprian Paul Patic, Luminita Duta	128
Friction Induced Vibrations of a Two Degrees of Freedom System  Domenico Guida, Fabio Nilvetti, Carmine M. Pappalardo	133
Authors Index	137

### **Plenary Lecture 1**

### Micropattern Fabrication by Masked Excimer Laser Dragging



### **Professor Hong Hocheng**

Co-author: K. Y. Wang
Department of Power Mechanical Engineering
National Tsing Hua University
Hsinchu, Taiwan
E-mail: hocheng@pme.nthu.edu.tw

Abstract: Micromachining has been successfully achieved by excimer laser machining of various materials. An excimer laser dragging process to ablate a groove pattern on a polymer sheet through a mask opening is presented in this paper. The material PC is used in this study because of its good absorption coefficient for ultraviolet light and the excellent optical properties at the wavelength of 193 nm. A large number of papers have studied the interaction between the laser machining parameters and various materials. However, the prediction of the cross-sectional profile after the laser dragging is rarely reported for the fabrication of micro-patterns. This work predicts the profile made by the excimer laser dragging process with various masks. A mathematical model describing the relationship between laser machining parameters and the produced profile is constructed. The proposed model shows how the machined profile is determined by the machining parameters. To fabricate a complex micro-component, a method with multipath scanning in different directions is envisioned based on the modeling of the machined profile from single-path dragging. The laser machining parameters include the dragging velocity, pulse repetition rate, pulse number, fluence and the opening dimensions of the mask pattern. The experimental results confirm various machined profiles can be effectively predicted in laser dragging. The analytical approach can be reversely utilized to design and fabricate the micropatterns in proper shapes with desired function.

### Brief Biography of the Speaker:

Professor Hong Hocheng has published more than 200 journal/proceedings papers and 20 patents in the area of manufacturing. His research interest lies in the innovative manufacturing processes. He obtained his B. Sc. from National Taiwan University, Taiwan, and later his Diplom-Ingenieur from Technische Hochschule Aachen, Germany. He received Ph. D. from University of California, Berkeley. Presently Dr. Hocheng is Chair Professor at National Tsing Hua University. Prof. Hocheng received Outstanding Research Awards and Special Research Fellow Awards from National Science Council of Taiwan and Outstanding Professor Award from Chinese Institute of Engineers and Chinese Society for Mechanical Engineers. Prof. Hocheng is international renown recognized by Prof. Fryderyk Staub Golden Owl Award from Poland. Prof. Hocheng serves as the regional editor of International Journal of Manufactue & Machine Tools, and the editorial board member of 11 international journals including The Journal of Machining Science and Technology, International Journal of Machining and Machinability of Materials and International Journal of Nanotechnology.

ISSN: 1790-5117 13 ISBN: 978-960-474-175-5

### **Plenary Lecture 2**

### Frequency Domain Approach of Sliding Mode Control for Robust Stability



Professor Chingyei Chung
Department of Electronic Engineering
Ming Shin University of Science and Technology
Taiwan R.O.C.
E-mail: plu\_chung@yahoo.com.tw

Abstract: This paper addresses the properties of robust stability for sliding mode control in the frequency domain. Conventionally, the sliding mode control is investigated in the time domain. Here, it can be shown that the sliding mode control can be transformed into a Lur'e problem. When considering the uncertainties of system and input matrices, if these uncertainties satisfies the "matching conditions", then the zero dynamics of sliding surface will not changed; otherwise, the zero dynamics of sliding surfaces will be affected by the un-matched uncertainties and it may becomes unstable. The sliding surface may becomes an unstable manifold. According to circle criterion, a formula is presented here to attain the reaching conditions and the absolute stability of overall system. By the loop transformation and theory, a Linear Matrix Inequality (LMI) is used to determine the reaching conditions and the absolute stability of overall system. Finally, the reaching conditions and the absolute stability of overall system is determined by checking the eigenvalues of a Hamiltonian matrix is also presented here.

### Brief Biography of the Speaker:

Chingyei Chung is a professor in the Department of Electronic Engineering, Ming Shin University of Science and Technology, Taiwan Prior to this position, he held various academic positions at Feng Chia University Taiwan and San Francisco State University, USA respectively. He received B.S. from Natl. Chiao Tung University, Taiwan ROC and M.S. degree in electrical engineering from San Jose State University, U.S.A. Also He finished his Ph.D degree in Mechanical Engineering from University of California, Berkeley, USA.

He has four Patents granted by the United State Patent and Trademark Office. In 2003, he is an Distinguished Research Advisor in ABI (American Biographic Institute). His research interests include nonlinear control, nonlinear circuit theory and etc.

ISSN: 1790-5117 14 ISBN: 978-960-474-175-5

## **Authors Index**

32	Lin, YM.	41
63	Mao, J.	118
74	Moarrefzadeh, A.	26
123	Nahrekhalaji, A. R. F.	79 85,
21	Nilvetti, F.	133
21	Niola, V.	91
32	Okauti, M.	15
41	Pappalardo, C. M.	133
97	Park, S.	58
47, 52, 58	Patic, C. P.	128
128	Patic, P. C.	123
74	Popa, F.	123
113	Popa, I. F.	128
74	Qaiser, N.	21
108	Rossi, C.	91
133	Sadeghi, M. A.	26
41	Sadek, I. S.	32
21	Sakundarini, N.	74
118	Savino, S.	91
47, 52, 58	Sloss, J. M.	32
118	Spier, C.	32
108	Strano, S.	91
101	Taha, Z.	74
108	Wang, Y.	113
52	Wang, Z.	113
47	Woo, H.	52
47, 52, 58	Wu, CH.	68
108	Xu, C.	97
63	Yadav, S. K.	101
74	Yan, T. H.	97
68	Yan, YH.	68
108	Yun, JD.	108
63	Zare, A.	15
97	Zhang, ZY.	41
41		
	63 74 123 21 21 32 41 97 47, 52, 58 128 74 113 74 108 133 41 21 118 47, 52, 58 118 108 101 108 52 47 47, 52, 58 108 63 74 68 108 63 97	63       Mao, J.         74       Moarrefzadeh, A.         123       Nahrekhalaji, A. R. F.         21       Nilvetti, F.         21       Niola, V.         32       Okauti, M.         41       Pappalardo, C. M.         97       Park, S.         47, 52, 58       Patic, C. P.         128       Patic, P. C.         74       Popa, F.         113       Popa, I. F.         74       Qaiser, N.         108       Rossi, C.         133       Sadeghi, M. A.         41       Sadek, I. S.         21       Sakundarini, N.         118       Spier, C.         108       Strano, S.         47, 52, 58       Sloss, J. M.         118       Spier, C.         108       Wang, Y.         52       Wang, Z.         47       Woo, H.         47, 52, 58       Wu, CH.         108       Xu, C.         63       Yadav, S. K.         74       Yan, T. H.         68       Yan, YH.         108       Yun, JD.         63       Zare, A.         70

ISSN: 1790-5117 ISBN: 978-960-474-175-5